

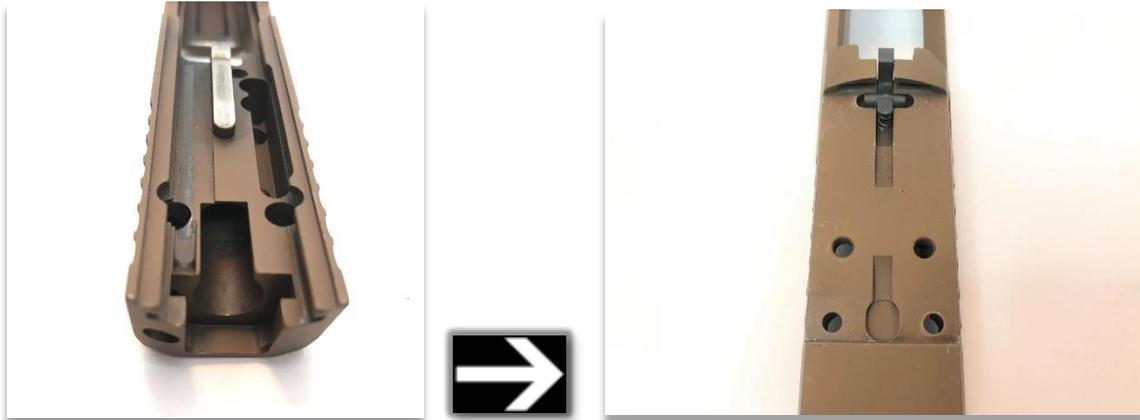
# OUTERIMPACT

## Sig® M17 M.R.A. (Modular Red Dot Adapter) Mounting Instructions

- While it is possible to install this mount without the use of a Gun Smith, we recommend using a certified Gun Smith for Installation

**WARNING:** Never remove or install components on a gun without ensuring the gun is not loaded and the chamber is clear.

**Step 1:** Disassemble slide to remove rear sight plate per manufacturer's instructions taking care not to lose the Loaded Chamber Indicator or the Loaded Chamber Indicator spring.



**Step 2:** Place Outerimpact plate onto slide with notch for the Loaded Chamber Indicator to the front under the cut-out.

**Step 3:** Secure adapter plate to slide using the 4-48 screws from the bag marked MNT HDWR and torque to **15 in/lb** with a torque wrench.



**Step 4:** Reassemble slide per manufacturer instructions.

Utilize liquid thread locker upon final installation of all threaded fasteners