

B-TM FOLDING STOCK

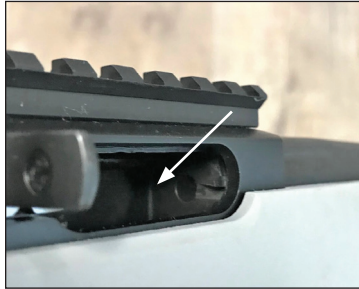
Drop-In Folding Stock
for Ruger® 10/22® Carbines

Installation Instructions for the Samson B-TM Folding Stock for Ruger® 10/22® Carbines

BE SURE THE RIFLE IS UNLOADED AND THAT THERE IS NO CARTRIDGE VISIBLE IN THE CHAMBER.

REMOVING THE BARREL/RECEIVER ASSEMBLY FROM YOUR EXISTING STOCK:

1. With the rifle pointed in a safe direction, remove the magazine, open the bolt and visually **MAKE CERTAIN THERE IS NOT A CARTRIDGE IN THE CHAMBER!** Then allow the bolt to close. The rear sight leaf should be down, and the hammer should be cocked.



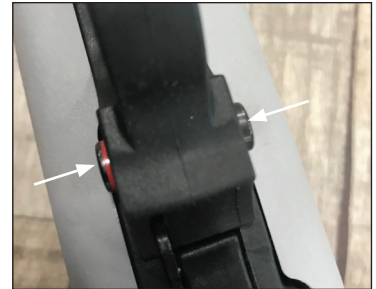
2. Loosen the barrel band screw and remove the barrel band.



3. Use an appropriate size Allen wrench to loosen and remove the take-down screw on the underside of the wooden stock. Set the take-down screw aside for use when installing the barrel/receiver assembly into your B-TM Folding Stock. (Step 6 on back)



4. Position the safety so an equal amount of the button is exposed on each side. If the safety is not in the middle when the barrel-receiver assembly is lifted out of the stock, the stock will be damaged.



5. Swing the barrel-receiver assembly upward away from the forearm of the stock. Be careful the two receiver cross pins and bolt stop pin do not fall out.



PLEASE NOTE:

Recommended for use with Optics or High-Profile Sights.

WARNING: Installing this stock on your 10/22® could create a configuration that is illegal in some states. Before purchase or installation, verify with local law enforcement that feature-based restrictions in your state or locale do not prohibit installation.

WARNING: The B-TM Folding Stock comes assembled and ready to drop into your 10/22®. Any attempt to disassemble the B-TM Folding Stock by the customer will void the warranty.

Installation Instructions (Continued)

INSTALLING THE BARREL/RECEIVER ASSEMBLY INTO YOUR B-TM FOLDING STOCK:

1. Your B-TM Folding Stock arrives in the folded position. First unlock the buttplate from the stock tube by pressing the lock button.



2. Release the buttplate from the catch stud on the B-TM walnut stock and raise the buttplate until it locks in place.



3. You are now able to unfold the stock tube until it locks into the fully extended position.



4. Position the safety so an equal amount of the button is exposed on each side. If the safety is not in the middle when the barrel-receiver assembly is inserted into the stock, the stock will be damaged.



5. With your B-TM stock in the fully extended position, insert the barrel-receiver assembly downward into the stock. Be careful the two receiver cross pins and bolt stop pin do not fall out.



6. With the barrel-receiver assembly in place, insert the take-down screw you removed earlier to the underside of the B-TM wooden stock and tighten using the appropriate size Allen wrench.



7. Slide the barrel band over the barrel and onto the B-TM stock and tighten the screw.



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